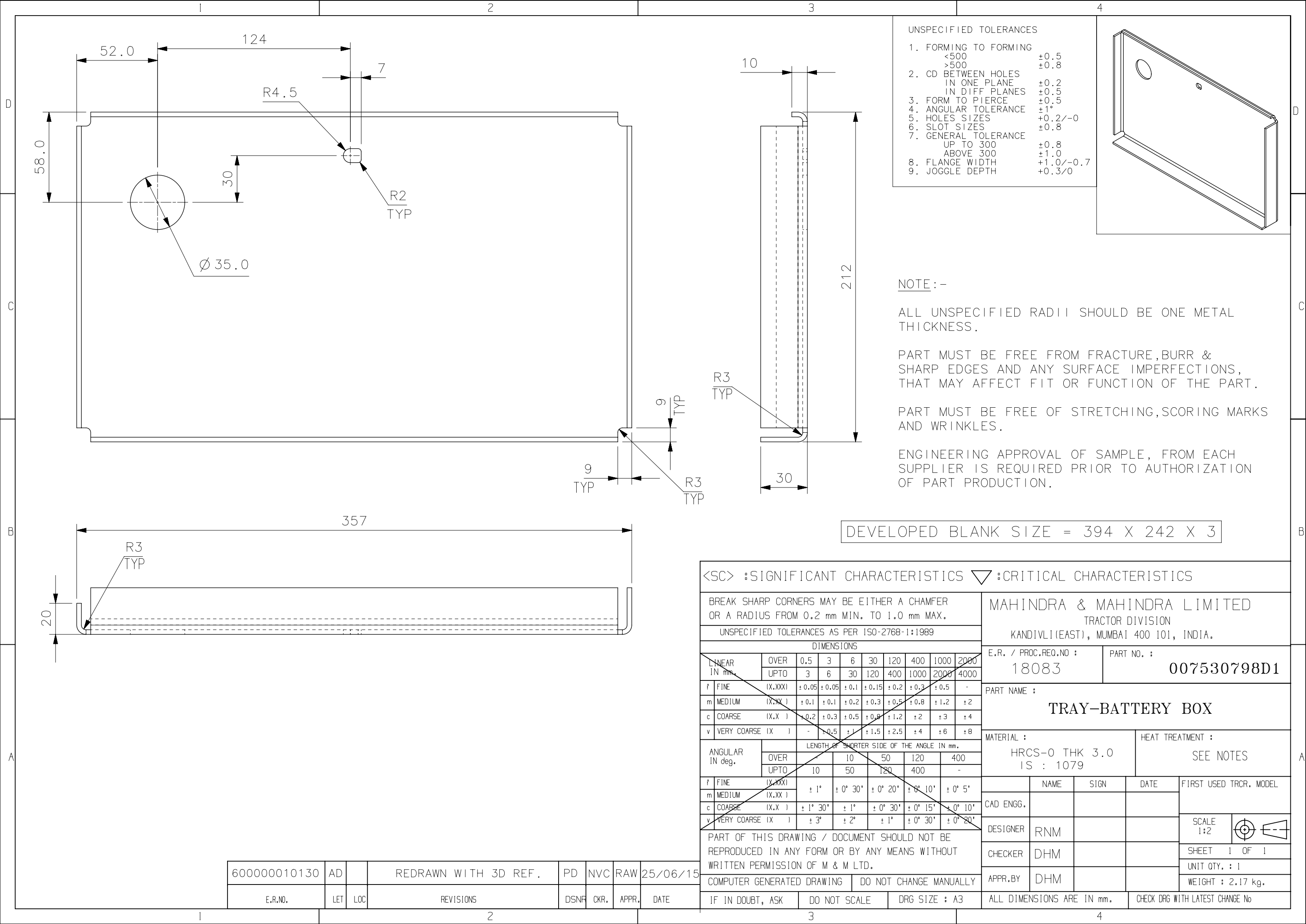
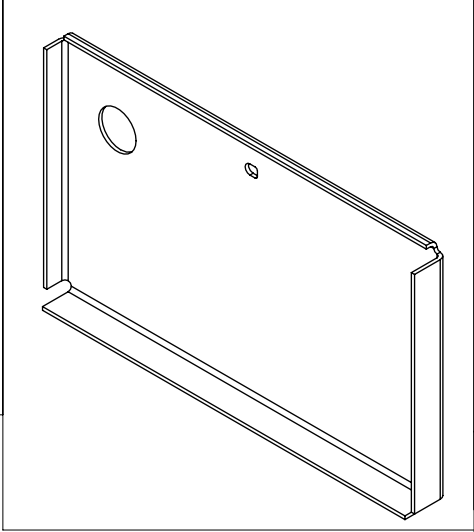




UNSPECIFIED TOLERANCES		
1. FORMING TO FORMING	<500	±0.5
	>500	±0.8
2. CD BETWEEN HOLES	IN ONE PLANE	±0.2
	IN DIFF PLANES	±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1°
5. HOLES SIZES		+0.2/-0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCE	UP TO 300	±0.8
	ABOVE 300	±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0



NOTE :-

ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

PART MUST BE FREE FROM FRACTURE,BURR & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING,SCORING MARKS AND WRINKLES.

ENGINEERING APPROVAL OF SAMPLE, FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION.

DEVELOPED BLANK SIZE = 394 X 242 X 3

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										E.R. / PROC.REQ.NO : 18083		PART NO. : 007530798D1							
DIMENSIONS										PART NAME : TRAY-BATTERY BOX									
LINEAR IN mm.		OVER UPTO	0.5 3	3 6	6 30	30 120	120 400	400 1000	1000 2000										
f FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-										
m MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2										
c COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4										
v VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8										
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.								MATERIAL : HRCS-0 THK 3.0 IS : 1079									
OVER				10 50		120 400		400 -		HEAT TREATMENT : SEE NOTES									
UPTO		10		50		120		400											
f FINE	(X.XXX)	± 1°		± 0° 30'		± 0° 20'		± 0° 10'		± 0° 5'									
m MEDIUM	(X.XX)	± 1° 30'		± 1°		± 0° 30'		± 0° 15'		± 0° 10'									
c COARSE	(X.X)	± 3°		± 2°		± 1°		± 0° 30'		± 0° 20'									
v VERY COARSE	(X)	± 3°		± 2°		± 1°		± 0° 30'		± 0° 20'									
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										CAD ENGG.		NAME		SIGN		DATE		FIRST USED TRCR. MODEL	
										DESIGNER		RNM							
										CHECKER		DHM							
										APPR.BY		DHM							
COMPUTER GENERATED DRAWING										DO NOT CHANGE MANUALLY									
IF IN DOUBT, ASK				DO NOT SCALE				DRG SIZE : A3				ALL DIMENSIONS ARE IN mm.				CHECK DRG WITH LATEST CHANGE No			